



**Product Data Sheet &
General Processing Conditions**

**PermaStat® 1200 T-70A
Thermoplastic Polyurethane Elastomer
(TPUR/TPU)
Permanently Anti-static
ESD Protection
Preliminary Datasheet**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.07	1.07	D 792
MECHANICAL			
Tensile Strength Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	2400 psi	17 MPa	D 412
Tensile Elongation Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	> 500.0 %	> 500.0 %	D 412
Tensile Stress Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min) @ 100 %	500.0 psi	3.4 MPa	D 412
Tear Strength, Die C	375.0 pli	65.7 N/mm	D 624
Hardness Shore A, 10 s delay	70	70	D 2240

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	7000 - 12000 psi	48 - 83 MPa
Melt Temperature	350 - 420 °F	177 - 216 °C
Mold Temperature	60 - 150 °F	16 - 66 °C
Drying	6 hrs @ 225 °F	6 hrs @ 107 °C
Moisture Content	0.03 %	0.03 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Do not exceed 520 °F (270 °C) melt temperature.
Desiccant Type Dryer Required.

13 Mar 2020 SAC

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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