



**Product Data Sheet &  
General Processing Conditions**

**RTP 1201 S-90A  
Ester-based Thermoplastic Polyurethane  
Elastomer (TPUR/TPU)  
Glass Fiber**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Primary Additive	10 %	10 %	
Specific Gravity	1.27	1.27	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 - 0.0030 in/in	0.10 - 0.30 %	D 955
<b>MECHANICAL</b>			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	12.3 ft-lbs/in	657 J/m	D 256
unnotched 1/8 in (3.2 mm) section	17.0 ft-lbs/in	908 J/m	D 4812
Tensile Strength	2500 psi	17 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.05 x 10 <sup>6</sup> psi	345 MPa	D 638
Flexural Strength	1400 psi	10 MPa	D 790
Flexural Modulus	0.04 x 10 <sup>6</sup> psi	276 MPa	D 790
Hardness			
Shore A, 10 s delay	85	85	D 2240
Shore D, instantaneous	55	55	D 2240
<b>THERMAL</b>			
Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	365 - 425 °F	185 - 218 °C
Mold Temperature	60 - 140 °F	16 - 60 °C
Drying	2 - 3 hrs @ 200 °F	2 - 3 hrs @ 93 °C
Moisture Content	0.01 %	0.01 %

**PROCESSING NOTES**

Desiccant Type Dryer Required.

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This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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