

Physical Properties and General Processing Conditions

Z-26049 MB PE 70% White Masterbatch Polyethylene (LLDPE)

Z-26049 MB PE 70% White is a masterbatch of 70% finely dispersed Rutile Titanium Dioxide and 30% LLDPE carrier resin, which provides optimum opacity for blown and cast films, extruded sheet, and injection or blow molded parts.

| PHYSICAL PROPERTIES & AVERAGE VALUE | ES ENGLISH | SI METRIC | TEST |
|-------------------------------------|-----------------------|-----------------------|--------|
| Polyethylene Carrier (LLDPE) | 30 % | 30 % | |
| Rutile Titanium Dioxide | 70 % | 70 % | |
| Specific Gravity | 2.0 | 2.0 | D 792 |
| Melt Flow Rate | 20 g/10 min | 20 g/10 min | D 1238 |
| Bulk Density | 119 g/100 cc | 119 g /100 cc | |
| Pellet Size | 30 pellets/g | 30 pellets/g | |
| Moisture Content | 0.05 % | 0.05 % | |
| Packaging | Gaylord, drum, or bag | Gaylord, drum, or bag | |

PROPERTY NOTES

- Data herein is typical and not to be construed as specifications.
- No dispersion aids, waxes or stearates are used in this product.
- Z-26049 MB PE 70% White maybe used to meet the requirements of Title 21 of the U.S. Federal Code of Regulations (FDA). Contact your RTP Color sales specialist should you require more information regarding the use of Z-26049 MB PE 70% White in food contact applications.
- Z-26049 MB PE 70% White meets the Coalition of Northeastern Governors (CONEG) requirements of a total of less than 100 PPM contamination by lead, mercury, cadmium, and hexavalent chromium.
- Z-26049 MB PE 70% White is not known to contain chemicals listed in the California Safe Drinking Water and Toxic Enforcement Act of 1996 (Proposition 65).
- Z-26049 MB PE 70% White contains no animal based ingredients and its use will not affect the kosher stats of finished products.

| GENERAL PROCESSING CONDITIONS | ENGLISH | SI METRIC | |
|-------------------------------|-----------------|--------------|--|
| Injection Pressure | 10000-15000 psi | 69-103 MPa | |
| Melt Temperature | 380-450 °F | 193-232 °C | |
| Mold Temperature | 70-150 °F | 21-66 °C | |
| Drying | 2 hr @ 175 °F | 2 hr @ 79 °C | |
| | | | |

PROCESSING NOTES

None

19 MAY 2005

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics for injection molding. Because injection mold design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

No information supplied by RTP Company constitutes a warranty regarding product performance or use. Any information regarding performance or use is only offered as suggestion for investigation for use, based upon RTP Company or other customer experience. RTP Company makes no warranties, expressed or implied, concerning the suitability or fitness of any of its products for any particular purpose. It is the responsibility of the customer to determine that the product is safe, lawful and technically suitable for the intended use. The disclosure of information herein is not a license to operate under, or a recommendation to infringe any patents.